Material Safety Data	a Sheet	//
GRADE	Daiamid ZZ3000P	// DAICEL
Version	4	DAICEL
Release Date	2002/7/19	W EVONIK
Revision Date	2008/2/14	112001111

1.	IDENTIFICATION	OF	THE	SUBSTANCE	/PREPARATION	AND	THE	COMPANY/UND	ERTAKING
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Trade name Daiamid Grade No. ZZ3000P

Company Daicel-Evonik Ltd.

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2. COMPOSITION/INFORMATION ON INGREDIENTS

Powder

Chemical nature

Moulding compound on the base of Polyamide 12

(Components) (Contents) (CAS No.)
Information on ingredients Polyamide 12 95-100 25038 74 8

Stabilizers, others 0-5

Other information This sheet only describes safety-relevant data. For specific data, see Product information sheet. The base material of

the polymer are registered in Japanese METI.

3. HAZARDS IDENTIFICATION

see item 2 and 11

Risk of skin burns caused by hot melt.

4. FIRST AID MEASURES

Skin contact In case of burns by molten product medical treatment is

necessary.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Specific hazards during

fire fighting

Water spray, Foam, CO2 , Dry powder

Hazardous fumes in fires,
specific to the product:

May be released in case of fire: Carbon monooxide,

decomposited aromatic organic chemicals. Under certain fire

condition, trace of other toxic products may occur.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions Prevent the formation of dust.

Methods for cleaning up Use mechanical handling equipment.

Additional advice Contaminated surfaces will be extremely slippery.

7. HANDLING AND STORAGE

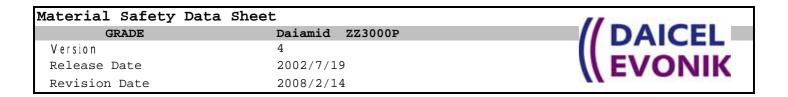
Handling Prevent the formation of dust.

General rules of fire prevention should be observed.

Protection against fire/explosion

in case of dusts being formed: Take precautionary measures against static charges, keep away from sources of ignition.

Storage No special precautions required.



8. EXPOSURE CONTROLS/PERSONAL PROTECTION

In case of thermal processing, provide for extraction of the

vapors or adequate ventilation.

Technical measures

In case of dust being formed, provide for adequate

extraction.

Personal protective equipment

The wearing of a dust mask is sufficient in the event of dust

occuring, e.g. feeding or cleaning operations.

In case of dusts/vapors/aerosols being formed or if the limit Respiratory protection values like TLV are exceeded: use respiratory equipment with

suitable filter or wear a self contained respiratory

apparatus.

Do not inhale dusts and vapors from hot products.

Protective heat-insulating gloves are to be used during

thermal processing.

The waring of protective gloves is not recquired of the

powder in question is handled at room temperature.

Any areas of the skin covered with dust must be washed immediately with soap and water as the powder draws out natural moisture from the skin. Use barrier cream regularly.

Eye protection Recommended, e.g. Safety glasses

Hygiene measures Smoking, eating and drinking should be prohibited in the

application area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Hand protection

Form Powder

Color Natural color Odor resin like ordor

Safety data

PH not applicable
Melting point/range 175~180 (DSC)
Boiling point/range not applicable
Flash point not applicable
Ignition temperature >350 (DIN51974)

Explosion limits Powder can form explosive mixture with air.

Vapor pressure not applicable Density $1.0 \sim 1.2 \text{g/cm}3$ Water solubility insoluble

Further information

The range of values given complies with the variation of the

product group.

Other information The specific physicochemical data can be read in the product

information.

10. STABILITY AND REACTIVITY

Stability No decomposition in the field of application.

Thermal decomposition products Decomposition products on effect of heat harmful gases/vapors

Hazardous reactions No dangerous reactions known.

11. Toxicological information No harmful effects have become known as yet.

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12. Ecological information	The product is a water-insoluble, solid polymer which, under environmental conditions, is not expected to have a detrimental effect on plants, animals or microorganisms.					
13. Disposal considerations	With respect to local regulations, e.g. dispose of to suitable waste incineration plant.					
14. Transport information	No dangerous goods under the transp	oort regulations.				
15. Regulatory information						
Labeling	Not subject to labeling provisions by GHS.					
National regislation						
16. OTHER INFORMATION						
Further information	The data presented here correspond to the present state of our knowledge and experience and are intended to describe our product with respect to possible safety demands. We imply with this however no guarantee of properties or description of qualities.					
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